FAST MOVING TECHNOLOGY



Photovoltaic main catalog

Solarline | Connectors for renewable energy



ΕN

STÄUBLI ELECTRICAL CONNECTORS Long-term solutions – Expert connections



Stäubli Electrical Connectors is a leading international manufacturer of high-quality electrical contacts and connector systems and solutions for industrial applications. We are part of the Stäubli mechatronics group, the technology leader in connection solutions, robotics and textile machinery. Stäubli develops, produces, sells and services products for markets with the highest productivity and safety standards. As recognized specialists, our focus is always on solutions and customers. Many new developments got their start here and are now becoming established as worldwide standards. Our customers depend on our expertise and our active support, even when dealing with unusual challenges. With Stäubli, you're entering into a long-term partnership built on reliability, dedication, and exceptional quality in both products and services.

Pioneering contact technology for increased efficiency

The entire Stäubli Electrical Connectors product range meets market expectations for high performance, the highest number of mating cycles, and long-lasting reliability for safe, durable operation. Our proven **MULTILAM technology** is ideal for all types of connections in industrial applications. Customers in the **power transmission and** distribution sector rely on our consistent, loss-free transmission performance in all voltage ranges. The **automotive industry** depends on our high-efficiency connections for spot-welding applications in production lines. Harsh conditions in the **transportation sector** require high vibration resistance, maximum reliability, and compact design. These attributes are vitally important for railway and e-mobility applications. The safety and reliability of our products are essential for **test and measurement technology.** In the growing field of **alternative energy**, our products have been setting standards since the 1990s. About half of the solar energy generated worldwide is transmitted through safe, long-lasting, high-performance Stäubli connectors.

Applications and benefits



Offering a wide range of connection systems and accessories for photovoltaics, plug connectors, junction boxes and cables, we have been connecting any type of PV installation for more than 25 years. As a pioneer and global market leader for PV connectors, Stäubli has been setting the industry benchmark since the introduction of the original MC4 connector. The Original Stäubli MC4 connectors connected by mid-2021 more than 400 GW, which comes up to around 50 % of the cumulated PV capacity worldwide. Thanks to the tried and tested MULTILAM advanced contact technology, our connectors keep your PV installation up and running efficiently and safely.

These apparently minor components can have a massive impact. Outstanding reliability and consistently low contact resistance guarantee:

- · Low service cost and reduced downtime
- Elimination of risks for hotspots and fire
- Low power losses

Stäubli PV connectors guarantee proper operation over their whole lifetime (>25 years). By minimizing risk and maximizing the return in the long term, our components influence LCOE positively and have a decisive impact on the bankability of photovoltaic projects.



https://www.staubli.com/en/electrical-connectors/alternative-energies/

Stäubli

Content

Page 7	IntroductionRange of applicationsAdvantages of Stäubli PV products
Page 10	Plug connectorsOverviewProduct specifications
Page 40	Cables Flex-Sol-Evo
Page 44	In-Line-Fuses
Page 46	Accessories
Page 50	Tools
Page 55	Appendix Technical information Alphabetical index

Safety note

Plug connectors not manufactured by Stäubli are sometimes described by their manufacturers as being "Stäubli compatible" due to their ability to mate with Stäubli connectors. This, however, is not true: by doing so, they do not conform to the requirements for a safe electrical connection with long-term stability. For that reason, we accept no liability if these non-approved connectors are mated with Stäubli original connectors.

Stäubli has not recognized any products from third-party suppliers as being plug-compatible with the MC4 family and does not intend to do so in the future. Using unsuitable components or combining plugs from different manufacturers poses significant risks (high failure rates, fire, etc.) and is not permitted under any circumstances. Please note that all certifications are voided when such a plug combination is used.

Statements made by TÜV and UL confirm this: TÜV Rheinland LGA Products GmbH, based in Cologne, stresses that compatibility can be confirmed "only for products of the same type family from the same manufacturer" and that the current certificate for the MC4 connector family is based "on positive results of tests on products with corresponding mating parts of the MC4 family." As there is uncertainty in the case of warranty claims involving combined PV connector pairs from different manufacturers, "the PV installation inspectors are obliged to criticize the use of such combinations." It is also stated in UL file QIJQ2.E343181 that only "connectors within a product family are approved by UL." UL clearly distances itself from declaring compatibility of components from different manufacturers due to uncertainty over long-term behavior.



General information

Colour code

For those items available in various colours, replace the asterisk "*" with the appropriate colour code.



Changes/Provisos

All data, illustrations and drawings in the catalogue have been carefully checked. They are in accordance with our experience to date, but no responsibility can be accepted for errors. We also reserve the right to make modifications for design and safety reasons. When designing equipment incorporating our components, it is therefore advisable not to rely solely on the data in the catalogue but to consult us to make sure this information is up to date. We shall be pleased to advise you.

Copyright

The use of this catalogue for any other purpose, in whatever form, without our prior written consent is not permitted.

RoHS ready

Directive 2011/65/EC on the restriction of the use of certain hazardous substances in electrical and electronic equipment.

Symbols



Accessories or special tools exist for this product



The assembly instruction MA000 is available for this product



Check out the interactive content for this product

UNLIMITED POSSIBILITIES FOR CONTACT SOLUTIONS MULTILAM Technology







MULTILAM are specially formed and resilient contact elements. All Stäubli Electrical Connectors products benefit from the unique and outstanding performance of the MULTILAM Technology.

Thanks to their constant spring pressure, MULTILAM louvers ensure continuous contact with the contact surface, resulting in a constantly low contact resistance.

MULTILAM Technology allows to find solutions for connectors within the severest constraints and in certain products for up to 1 million mating cycles. This makes the MULTILAM Technology the best choice for applications with demanding requirements:

- Reliable and longlife operation due to constantly high performance
- Safe operation under highest environmental demands on temperature, vibration and shock
- Suitable for data and signal contacts as well as high-current connectors
- Automated solutions with a high number of mating cycles



INTRODUCTION

Application possibilities of the Stäubli product portfolio

Examples of a PV field installation

The upper example shows the MC4 plug connector system (1) and a customized, two-pole junction box (2).

The illustration in the middle shows the MC4 connector system (3) and the single-pole PV-JB/TB (4).

At the bottom an example of a PV roof installation with MC4 plug connector system (5), junction box (6) branch cable (7), branch socket/plug (8) and MC4 panel receptacles (9).





PLUG CONNECTORS

Advantages of the MC4 connector range



Locking system



Stäubli



PLUG CONNECTORS Female and male cable coupler MC4

Female and male cable coupler as individual part with open crimp contact (including insulating part)

PV-KBT4...









PV-KST4...











Assembly instructions MA231

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6

In accordance with NEC 2020, requires a tool to open. Proven MULTILAM technology with high long-term stability, which ensures consistently low performance loss throughout the entire service life of the plug connector. Tried and tested plug connectors,

over 15 years of experience in the field. Available for assembly with cross-sections up to 10 mm². Also available as ready made leads. Mating compatibility with MC4 and MC4-Evo 2 connector families. Leads made to customer's specifications.

Technical data	
Connector system	MC4
Ambient temperature range	-40 °C+85 °C (TÜV/UL)
Upper limiting temperature	105 °C
Degree of protection	IP68 (1 m, 1 h)/IP65
Degree of protection, unmated	IP2X
Category	CAT III
Degree of pollution	3
Max. contact resistance of the connector	0.25 mΩ
Rated Impulse Voltage	16 kV
Contact system	MULTILAM
Type of connection	Crimping
Contact material	Copper, tin plated
Insulation material	PC/PA
Locking system	Locking Type
Fire protection class	UL94:V-0
Ammonia resistance (acc. to DLG)	yes
Salt mist spray test, degree of severity 6	yes
TÜV Rheinland certifications number TÜV Rheinland 2 PfG 2330 UL-File number CSA number of certificate CQC number of certificate JET number of certificate	R 60127190 R 60087448 E343181 250725 CQC16024138286 B19T0013

Female and male cable coupler MC4

Female and male cable coupler as individual part with open crimp contact (including insulating part)

Order No.	Type	Socket	Plug	Outer diameter of cable	Width of crimp opening	IEC 62852			NL 6703			Approvals				
				A (mm)	b (mm)	mm²	DC V	A	AWG	DC V	А	ΤÜV	UR	CSA	cac	JET
32.0010P0001-UR	PV-KBT4/2,5I-UR	x		5.0-6.0	4.0	2.5	1000	22.5	14	1500	30	x	х	x		x
32.0011P0001-UR	PV-KST4/2,5I-UR		x	5.0-6.0	4.0	2.5	1000	22.5	14	1500	30	x	x	x		x
32.0140P0001-UR	PV-KBT4/2,5X-UR	x		5.5-7.4	4.0	2.5	1000	22.5	14	1500	30	x	x			x
32.0141P0001-UR	PV-KST4/2,5X-UR		x	5.5-7.4	4.0	2.5	1000	22.5	14	1500	30	x	x			x
32.0012P0001-UR	PV-KBT4/2,5II-UR	x		5.9-8.8	4.0	2.5	1000	22.5	14	1500	30	x	x	x	x	x
32.0013P0001-UR	PV-KST4/2,5II-UR		x	5.9-8.8	4.0	2.5	1000	22.5	14	1500	30	x	x	x	x	x
32.0014P0001-UR	PV-KBT4/6I-UR	x		5.0-6.0	5.8	4 6	1000 1000	39 39	12 10	1500 1500	35 50	x	x	x		x
32.0015P0001-UR	PV-KST4/6I-UR		x	5.0-6.0	5.8	4	1000 1000	39 39	12	1500	35	x	x	x		x
32.0142P0001-UR	PV-KBT4/6X-UR	x		5.5-7.4	5.8	4 6	1000 1000	39 39	12 10	1500 1500	35 50	x	x			x
32.0143P0001-UR	PV-KST4/6X-UR		x	5.5-7.4	5.8	4	1000 1000	39 39	12 10	1500 1500	35 50	x	x			x
32.0016P0001-UR	PV-KBT4/6II-UR	x		5.9-8.8	5.8	4 6	1000 1000	39 39	12 10	1500 1500	35 50	x	x	x	x	x

Note:

For more detailed information concerning the suitable cable gland range, please consult MA231.

Order No.	Type	Socket	Plug	Outer diameter of cable	Width of crimp opening	IEC 62852			UL 6703				Approvals			
				A (mm)	b (mm)	mm²	DC V	А	AWG	DC V	А	ΤÜV	ЛR	CSA	CQC	JET
						4	1000	39								
32.0017P0001-UR	PV-KST4/6II-UR		x	5.9-8.8	5.8	6	1000	39				x	x	x	x	x
52.0017F0001-0R	FV-N314/01-0N		~	5.9-0.0	5.0				12	1500	35	^	^	^	^	^
									10	1500	50					
32.0034P0001	PV-KBT4/10II	х		5.9-8.8	6.5	10	1000	45				х				x
32.0035P0001	PV-KST4/10II		х	5.9-8.8	6.5	10	1000	45				х				х

Female and male cable coupler MC4

Open crimp contacts on carrier band (including insulating part)

PV-KBT4...







PV-KST4...















Assembly instructions MA231

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In accordance with NEC 2020, requires a tool to open. Proven MULTILAM technology with high long-term stability, which ensures consistently low performance loss throug-

hout the entire service life of the plug connector. Tried and tested plug connectors, over 15 years of experience in the field. Available for assembly with cross-sections up to 10 mm². Also available as ready made leads. Mating compatibility with MC4 and MC4-Evo 2 connector families. Leads made to customer's specifications.

Technical data	
Connector system	MC4
Ambient temperature range	-40 °C+85 °C (TÜV/UL)
Upper limiting temperature	105 °C
Degree of protection	IP68 (1 m, 1 h)/IP65
Degree of protection, unmated	IP2X
Category	CAT III
Degree of pollution	3
Max. contact resistance of the connector	0.25 mΩ
Rated Impulse Voltage	16 kV
Contact system	MULTILAM
Type of connection	Crimping
Contact material	Copper, tin plated
Insulation material	PC/PA
Locking system	Locking Type
Fire protection class	UL94:V-0
Ammonia resistance (acc. to DLG)	yes
Salt mist spray test, degree of severity 6	yes
TÜV Rheinland certifications number TÜV Rheinland 2 PfG 2330 UL-File number CSA number of certificate CQC number of certificate JET number of certificate	R 60127190 R 60087448 E343181 250725 CQC16024138286 B19T0013

Female and male cable coupler MC4

Open crimp contacts on carrier band (including insulating part)

Order No.	Type	Socket	Plug	Outer diameter of cable	Width of crimp opening	IEC 62852			IEC 62852 UL 6703 Contacts per reel			NL 6703			Approvals				
				A (mm)	b (mm)	mm²	DC V	A	AWG	DC V	А		TÜV	Л	CSA	cac	JET		
32.0010P2000-UR	PV-KBT4/2,5I-UR	х		5.0-6.0	4.0	2.5	1000	22.5	14	1500	30	2000	x	x	х		x		
32.0011P2000-UR	PV-KST4/2,5I-UR		x	5.0-6.0	4.0	2.5	1000	22.5	14	1500	30	2000	x	x	x		x		
32.0140P2000-UR	PV-KBT4/2,5X-UR	x		5.5-7.4	4.0	2.5	1000	22.5	14	1500	30	2000	x	x			x		
32.0141P2000-UR	PV-KST4/2,5X-UR		x	5.5-7.4	4.0	2.5	1000	22.5	14	1500	30	2000	x	x			x		
32.0012P2000-UR	PV-KBT4/2,5II-UR	x		5.9-8.8	4.0	2.5	1000	22.5	14	1500	30	2000	x	x	x	x	x		
32.0013P2000-UR	PV-KST4/2,5II-UR		x	5.9-8.8	4.0	2.5	1000	22.5	14	1500	30	2000	x	x	x	x	x		
32.0014P2000-UR	PV-KBT4/6I-UR	x		5.0-6.0	5.8	4 6	1000 1000	39 39	12 10	1500 1500	35 50	2000	x	x	x		x		
32.0015P2000-UR	PV-KST4/6I-UR		x	5.0-6.0	5.8	4	1000 1000	39 39	12 10	1500 1500	35 50	2000	x	x	x		x		
32.0142P2000-UR	PV-KBT4/6X-UR	x		5.5-7.4	5.8	4 6	1000 1000	39 39	12 10	1500 1500	35 50	2000	x	x			x		
32.0143P2000-UR	PV-KST4/6X-UR		x	5.5-7.4	5.8	4	1000 1000	39 39	12 10	1500 1500	35 50	2000	x	x			x		
32.0016P2000-UR	PV-KBT4/6II-UR	x		5.9-8.8	5.8	4 6	1000 1000	39 39	12 10	1500 1500	35 50	2000	x	x	x	x	x		

Note:

For more detailed information concerning the suitable cable gland range, please consult MA231.

Order No.	Type	Socket	Plug	Outer diameter of cable	Width of crimp opening	IEC 62852				Contacts per reel		Approvals									
				A (mm)	b (mm)	mm²	DC V	A	AWG	DC V	А		TÜV	UR	CSA	CQC	JET				
						4	1000	39													
32.0017P2000-UR	PV-KST4/6II-UR		x	5.9-8.8	5.0	5.9	5.0	5.8	50	6	1000	39				2000	x	x	x	x	x
52.0017F2000-0H	FV-N314/01-0N		^	5.9-0.0	5.0				12	1500	35	2000	^	^	^	^	^				
										10	1500	50									
32.0034P1700	PV-KBT4/10II	х		5.9-8.8	6.5	10	1000	45				1700	х				х				
32.0035P1700	PV-KST4/10II		х	5.9-8.8	6.5	10	1000	45				1700	х				х				

Female and male cable coupler MC4

Female and male cable coupler as individual part with closed barrel crimp contact (including insulating part)









PV-KST4/5...-UR









Tec	hnica	al data

Connector system	MC4
Ambient temperature range	-40 °C+85 °C (TÜV/UL)
Upper limiting temperature	105 °C
Degree of protection	IP68 (1 m, 1 h)/IP65
Degree of protection, unmated	IP2X
Degree of pollution	3
Max. contact resistance of the connector	0.25 mΩ
Rated Impulse Voltage	16 kV
Contact system	MULTILAM
Type of connection	Crimping
Contact material	Copper, tin plated
Insulation material	PC/PA
Locking system	Locking Type
Fire protection class	UL94:V-0
Salt mist spray test, degree of severity 6	yes
UL-File number	E343181
CSA number of certificate	250725

In accordance with NEC 2020, requires a tool to open. Proven MULTILAM technology with high long-term stability, which ensures consistently low performance loss throug-

hout the entire service life of the plug connector. Tried and tested plug connectors, over 15 years of experience in the field. Available for assembly with cross-sections up to 10 mm². Also available as ready made leads. Mating compatibility with MC4 and MC4-Evo 2 connector families. Leads made to customer's specifications.

Order No.	Type			Outer diameter of cable	Width of crimp opening			Approvais		
				A (mm)	b (mm)	AWG	DC V	A	UR	CSA
32.0094-UR	PV-KBT4/5I-UR	x		4.7-6.4	4.0	14 12 10	1500 1500 1500	30 35 50	x	
32.0095-UR	PV-KST4/5I-UR		x	4.7-6.4	4.0	14 12 10	1500 1500 1500	30 35 50	x	
32.0792-UR	PV-KBT4/5X-UR	x		5.5-7.4	4.0	14 12 10	1500 1500 1500	30 35 50	x	
32.0793-UR	PV-KST4/5X-UR		x	5.5-7.4	4.0	14 12 10	1500 1500 1500	30 35 50	x	
32.0096-UR	PV-KBT4/5II-UR	x		6.4-8.4	4.0	14 12 10	1500 1500 1500	30 35 50	x	
32.0097-UR	PV-KST4/5II-UR		x	6.4-8.4	4.0	14 12 10	1500 1500 1500	30 35 50	x	
32.0080-UR 32.0081-UR	PV-KBT4/8II-UR PV-KST4/8II-UR	х	х	5.9-8.8 5.9-8.8	4.4 4.4	8 8	1500 1500	70 70	x x	x x

Note:

For more detailed information concerning the suitable cable gland range, please consult MA231.



Assembly instructions MA231 www.staubli.com/electrical



Sealing caps page 49 Assembly tools page 54

Female and male cable coupler MC4-Evo 2

Female and male cable coupler as individual part (including insulating part)

PV-KBT4-EVO 2/...-UR



PV-KST4-EVO 2/...-UR





Assembly instructions MA273

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6

Internationally certified with IEC, UL, JET, cTÜVus. Approved for DC 1500 V (IEC, JET), DC 1500 V (UL) unrestricted access. MULTILAM Technology, has proven the quality and durability several 100 million times since 2004. Suited for all climatic environments thanks to resistance to UV, ammonia, and high IP class (IP68). Available as a field and preassembled connector, standard crimping tools can be used. Mating compatibility with MC4 connector family.

Technical data	
Connector system	MC4-Evo 2
Ambient temperature range	-40 °C+85 °C (TÜV/UL)
Upper limiting temperature	115 °C
Degree of protection	IP68 (1 m, 1 h)/IP65
Degree of protection, unmated	IP2X
Category	CAT III
Degree of pollution	3
Max. contact resistance of the connector	0.2 mΩ
Rated Impulse Voltage	16 kV
Contact system	MULTILAM
Type of connection	Crimping
Contact material	Copper, tin plated
Insulation material	PA
Locking system	Locking Type
Fire protection class	UL94:V-0
Ammonia resistance (acc. to TÜV)	yes
Salt mist spray test, degree of severity 6	yes
TÜV Rheinland certifications number UL-File number JET number of certificate	R 60127169 E343181 B18T0049

Female and male cable coupler MC4-Evo 2

Female and male cable coupler as individual part (including insulating part)

Order No.	Type	Socket	Plug	Outer diameter of cable	Width of crimp opening	IEC 62852			NL 6703			Approvals		
				A (mm)	b (mm)	mm²	DC V	А	AWG	DC V	A	TÜV	ЧЦ	JET
32.0082P0001-UR	PV-KBT4-EVO 2/2,5I-UR	x		4.7-6.4	4.0	2.5	1500	39	14	1500	30	x	x	x
32.0083P0001-UR	PV-KST4-EVO 2/2,5I-UR		x	4.7-6.4	4.0	2.5	1500	39				x	x	x
						2.5	1500	39	14	1500	30			
32.0098P0001-UR	PV-KBT4-EVO 2/2,5X-UR	х		6.1-7.3	4.0				14	1500	30	x	х	
32.0099P0001-UR	PV-KST4-EVO 2/2,5X-UR		x	6.1-7.3	4.0	2.5	1500	39	14	1500	30	x	х	
32.0084P0001-UR	PV-KBT4-EVO 2/2,5II-UR	x		6.4-8.4	4.0	2.5	1500	39	14	1500	00	x	x	x
32.0085P0001-UR			х	6.4-8.4	4.0	2.5	1500	39	14	1500	30	Y	X	Y
32.0003P0001-0R	PV-KST4-EVO 2/2,5II-UR		X	0.4-0.4	4.0				14	1500	30	х	х	х
						4 6	1500 1500	45 53						
32.0086P0001-UR	PV-KBT4-EVO 2/6I-UR	х		4.7-6.4	5.8	0	1500	55	12	1500	35	х	х	х
									10	1500	50			
						4	1500	45						
32.0087P0001-UR	PV-KST4-EVO 2/6I-UR		x	4.7-6.4	5.8	6	1500	53				x	x	x
									12	1500	35			
						4	1500	45	10	1500	50			
						4	1500	45 53						
32.0124P0001-UR	PV-KBT4-EVO 2/6X-UR	х		6.1-7.3	5.8	Ū	1000	00	12	1500	35	х	х	
									10	1500	50			
						4	1500	45						
32.0125P0001-UR	PV-KST4-EVO 2/6X-UR		x	6.1-7.3	5.8	6	1500	53				×	x	
	PV-KST4-EVO 2/6X-UR		х	6.1-7.3	5.8				12	1500	35	- x >		
									10	1500	50			

Note:

For more detailed information concerning the suitable cable gland range, please consult MA273.

Order No.	Type	Socket	Plug	Outer diameter of cable	Width of crimp opening	IEC 62852		IEC 62852 UL 6703				Approvals				
				A (mm)	b (mm)	mm²	DC V	А	AWG	DC V	А	TÜV	UR	JET		
						4	1500	45								
32.0088P0001-UR	PV-KBT4-EVO 2/6II-UR	х		6.4-8.4	5.8	6	1500	53				x	х	x		
									12	1500	35					
						4	4500	45	10	1500	50					
						4 6	1500 1500	45 53								
32.0089P0001-UR	PV-KST4-EVO 2/6II-UR		х	6.4-8.4	5.8	0	1500	55	12	1500	35	х	х	х		
									10	1500	50					
				0470	0.5	10	1500	69								
32.0102P0001-UR	PV-KBT4-EVO 2/10X-UR	х		6.1-7.3	6.5				8	1500	70	х	Х			
32.0103P0001-UR	PV-KST4-EVO 2/10X-UR		x	6.1-7.3	6.5	10	1500	69				х	х			
02.01001 0001-011			^	0.1 7.0	0.0				8	1500	70	^	^			
32.0092P0001-UR	PV-KBT4-EVO 2/10II-UR	х		6.4-8.4	6.5	10	1500	69				х	х			
				0.4 0.4	0.4-0.4	0.4-0.4		10	1500	<u> </u>	8	1500	70			
32.0093P0001-UR	PV-KST4-EVO 2/10II-UR		х	6.4-8.4	6.5	10	1500	69	8	1500	70	x	х			
									Ø	1500	70					

Female and male cable coupler MC4-Evo 2

Contacts on carrier band (including insulating part)

PV-KBT4-EVO 2/...-UR



PV-KST4-EVO 2/...-UR















Assembly instructions MA273

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Internationally certified with IEC, UL, JET, cTÜVus. Approved for DC 1500 V (IEC, JET), DC 1500 V (UL) unrestricted access. MULTILAM Technology, has proven the quality and durability several 100 million times since 2004. Suited for all climatic environments thanks to resistance to UV, ammonia, and high IP class (IP68). Available as a field and preassembled connector, standard crimping tools can be used. Mating compatibility with MC4 connector family.

Technical data	
Connector system	MC4-Evo 2
Ambient temperature range	-40 °C+85 °C (TÜV/UL)
Upper limiting temperature	115 °C
Degree of protection	IP68 (1 m, 1 h)/IP65
Degree of protection, unmated	IP2X
Category	CAT III
Degree of pollution	3
Max. contact resistance of the connector	0.2 mΩ
Rated Impulse Voltage	16 kV
Contact system	MULTILAM
Type of connection	Crimping
Contact material	Copper, tin plated
Insulation material	PA
Locking system	Locking Type
Fire protection class	UL94:V-0
Ammonia resistance (acc. to TÜV)	yes
Salt mist spray test, degree of severity 6	yes
TÜV Rheinland certifications number UL-File number JET number of certificate	R 60127169 E343181 B18T0049

Female and male cable coupler MC4-Evo 2

Contacts on carrier band (including insulating part)

Order No.	Type	Socket	Plug	Outer diameter of cable	Width of crimp opening		IEC 62852			UL 6703		Contacts per reel	Approvals		
				A (mm)	b (mm)	mm²	DC V	А	AWG	DC V	A		TÜV	UR	JET
32.0082P2000-UR	PV-KBT4-EVO 2/2,5I-UR	х		4.7-6.4	4.0	2.5	1500	39	14	1500	30	2000	х	х	x
32.0083P2000-UR	PV-KST4-EVO 2/2,5I-UR		x	4.7-6.4	4.0	2.5	1500	39	14	1500	30	2000	x	x	x
32.0098P2000-UR	PV-KBT4-EVO 2/2,5X-UR	x		6.1-7.3	4.0	2.5	1500	39	14	1500	30	2000	x	x	
32.0099P2000-UR	PV-KST4-EVO 2/2,5X-UR		x	6.1-7.3	4.0	2.5	1500	39	14	1500	30	2000	x	x	
32.0084P2000-UR	PV-KBT4-EVO 2/2,5II-UR	x		6.4-8.4	4.0	2.5	1500	39	14	1500	30	2000	x	x	x
32.0085P2000-UR	PV-KST4-EVO 2/2,5II-UR		x	6.4-8.4	4.0	2.5	1500	39	14	1500	30	2000	x	x	x
32.0086P2000-UR	PV-KBT4-EVO 2/6I-UR	x		4.7-6.4	5.8	4 6	1500 1500	45 53	12 10	1500 1500	35 50	2000	x	x	x
32.0087P2000-UR	PV-KST4-EVO 2/6I-UR		x	4.7-6.4	5.8	4	1500 1500	45 53	12 10	1500 1500	35 50	2000	x	x	x
32.0124P2000-UR	PV-KBT4-EVO 2/6X-UR	x		6.1-7.3	5.8	4 6	1500 1500	45 53	12 10	1500 1500	35 50	2000	x	x	
32.0125P2000-UR	PV-KST4-EVO 2/6X-UR		x	6.1-7.3	5.8	4	1500 1500	45 53	12 10	1500 1500	35 50	2000	x	x	

Note:

For more detailed information concerning the suitable cable gland range, please consult MA273.

Order No.	Type	Socket	Plug	Outer diameter of cable	Width of crimp opening	IEC 62852			UL 6703		Contacts per reel		Approvals		
				A (mm)	b (mm)	mm²	DC V	A	AWG	DC V	А		ΤÜV	ЛR	JET
						4	1500	45							
32.0088P2000-UR	PV-KBT4-EVO 2/6II-UR	х		6.4-8.4	5.8	6	1500	53				2000	x	x	x
		~							12	1500	35	2000	~	~	
							4500	45	10	1500	50				
						4 6	1500 1500	45							
32.0089P2000-UR	PV-KST4-EVO 2/6II-UR		х	6.4-8.4	5.8	6	1500	53	12	1500	35	2000	x	х	x
									10	1500	50				
						10	1500	69							
32.0102P1700-UR	PV-KBT4-EVO 2/10X-UR	х		6.1-7.3	6.5				8	1500	70	1700	х	х	
32.0103P1700-UR	PV-KST4-EVO 2/10X-UR		x	6.1-7.3	6.5	10	1500	69				1700	х	x	
52.0105F1700-0H	FV-R014-LVO 2/10A-OR		^	0.1-7.3	0.5				8	1500	70	1700	^	^	
32.0092P1700-UR	PV-KBT4-EVO 2/10II-UR	х		6.4-8.4	6.5	10	1500	69				1700	x	х	
									8	1500	70				
32.0093P1700-UR	PV-KST4-EVO 2/10II-UR		x	6.4-8.4	6.5	10	1500	69	0	1500	70	1700	x	х	
									8	1500	70				

Female and male cable coupler MC4-Evo AC

Preassembled with cable









Technical data

Connector system	MC4-Evo AC
Ambient temperature range	-40 °C+85 °C (TÜV/UL)
Upper limiting temperature	115 °C
Degree of protection	IP65/IP67
Degree of protection, unmated	IP2X
Category	CAT III
Degree of pollution	3
Max. contact resistance of the connector	0.25 mΩ
Rated Impulse Voltage	4 kV
Contact system	MULTILAM
Contact material	Copper, tin plated
Insulation material	PC
Locking system	Locking Type
Fire protection class	UL94:V-1
TÜV Rheinland certifications number	R 60126938
UL-File number	E467440

AC plug connector for micro, nano, and string inverters. 250 V (IEC) 600 V (UL). MULTILAM technology. Available preassembled from the factory. Protection class IP65/IP67. IP2X unmated protected against contact. Various codings possible. Compact form for hidden installation in the module frame or for stackable modules.

Order No.	Type	Socket	Plug	2PfG1915				NL 6703		Cable		Approvals
				mm²	DC V	А	AWG	DC V	А	Туре	Length (cm)	ЯIJ
32.1208-10021	MC-K1.5Z3/PV-AC1-BII/-/100	х		1.5	250	16						
32.1209-10021	MC-K1.5Z3/PV-AC1-SII/-/100		х	1.5	250	16						
32.1210-10021	MC-K2.5Z3/PV-AC1-BII/-/100	х		2.5	250	20				Deching		
32.1211-10021	MC-K2.5Z3/PV-AC1-SII/-/100		х	2.5	250	20				Baohing		
32.1212-10021	MC-K4Z3/PV-AC1-BIII/-/100	х		4	250	26						
32.1213-10021	MC-K4Z3/PV-AC1-SIII/-/100		х	4	250	26					100	
32.1214-10021	MC-K1.5Y3/PV-AC1-BI/-/100	х					16	600	26		100	
32.1215-10021	MC-K1.5Y3/PV-AC1-SI/-/100		х				16	600	26			
32.1216-10021	MC-K2.5Y3/PV-AC1-BII/-/100	х					14	600	32	BETAFlam Solar AC		X
32.1217-10021	MC-K2.5Y3/PV-AC1-SII/-/100		х				14	600	32	flex FRNC		х
32.1218-10021	MC-K4Y3/PV-AC1-BIII/-/100	х					12	600	43			
32.1219-10021	MC-K4Y3/PV-AC1-SIII/-/100		х				12	600	43			



Assembly instructions MA284 www.staubli.com/electrical



Sealing caps page 49 Unlocking tool page 54

Female and male panel receptacle MC4

Female and male panel receptacles as individual part (including insulating part)











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Connector system	MC4
Ambient temperature range	-40 °C+85 °C (TÜV/UL); -40 °C+85 °C (TÜV)
Upper limiting temperature	105 °C
Degree of protection	IP68 (1 m, 1 h)/IP65
Degree of protection, unmated	IP2X
Category	CAT III
Degree of pollution	3
Max. contact resistance of the connector	0.25 mΩ
Rated Impulse Voltage	16 kV
Contact system	MULTILAM
Type of connection	Crimping
Contact material	Copper, tin plated
Insulation material	PC/PA
Locking system	Locking Type
Fire protection class	UL94:V-0
TÜV Rheinland certifications number UL-File number CSA number of certificat	R 60127181 E343181 250725

MC4 panel-receptacle connectors are the interface between an inverter or junction box or junction and a branch cable. Mounting directly by means of screw thread or in perforated plate with plastic nut (included in delivery). Rapid, precise plugging. Protection class IP68 (1 m/1 h) guarantees the highest connection safety. Mating compatibility with MC4 connector family. Includes sealing element for enclosure.

Order No.	Type	Socket	Plug	Width of crimp opening	IEC 62852				NL 6703				
				b (mm)	mm²	DC V	А	AWG	DC V	А	TÜV	ЛR	CSA
					1.5	1250	17.5						
32.0076P0001-UR	PV-ADBP4-S2-UR/2,5	х		4.0	2.5	1250	22.5				х	х	х
								14	1500	30			
					1.5	1250	17.5						
32.0077P0001-UR	PV-ADSP4-S2-UR/2,5		х	4.0	2.5	1250	22.5				х	х	х
								14	1500	30			
					4	1250	39						
32.0078P0001-UR	PV-ADBP4-S2-UR/6	х		5.8	6	1250	45				х	х	х
								12	1500	35			
								10	1500	50			
					4	1250	39						
32.0079P0001-UR	PV-ADSP4-S2-UR/6		х	5.8	6	1250	45				х	х	х
								12	1500	35			
00.045000004				0.5	10	1050	54	10	1500	50			
32.0150P0001	PV-ADBP4-S2/10	Х		6.5	10	1250	51				х		
32.0151P0001	PV-ADSP4-S2/10		х	6.5	10	1250	51				х		

Note:

For more detailed information concerning the suitable cable gland range, please consult MA275.



Assembly instructions MA275 www.staubli.com/electrical



Sealing caps page 49 Special socket wrench insert page 53 Unlocking tool page 54

Female and male panel receptacle MC4

Contacts on carrier band (including insulating part)

PV-ADBP4-S2...

PV-ADSP4-S2...













Technical data

Connector system	MC4
Ambient temperature range	-40 °C+85 °C (TÜV/UL); -40 °C+85 °C (TÜV)
Upper limiting temperature	105 °C
Degree of protection	IP68 (1 m, 1 h)/IP65
Degree of protection, unmated	IP2X
Category	CAT III
Degree of pollution	3
Max. contact resistance of the connector	0.25 mΩ
Rated Impulse Voltage	16 kV
Contact system	MULTILAM
Type of connection	Crimping
Contact material	Copper, tin plated
Insulation material	PC/PA
Locking system	Locking Type
Fire protection class	UL94:V-0
TÜV Rheinland certifications number UL-File number CSA number of certificate	R 60127181 E343181 250725

MC4 panel-receptacle connectors are the interface between an inverter or junction box or junction and a branch cable. Mounting directly by means of screw thread or in perforated plate with plastic nut (included in delivery). Rapid, precise plugging. Protection class IP68 (1 m, 1 h) guarantees the highest connection safety. Mating compatibility with MC4 connector family. Includes sealing element for enclosure.

Order No.	Type	Socket	Plug	Width of crimp opening		IEC 62852 UL 6703					Contacts per reel		Approvals	
				b (mm)	mm²	DC V	А	AWG	DC V	А		ΤÜV	ЛR	CSA
32.0076P2000-UR	PV-ADBP4-S2-UR/2,5	x		4.0	1.5 2.5	1250 1250	17.5 22.5	14	1500	30	2000	x	x	x
32.0077P2000-UR	PV-ADSP4-S2-UR/2,5		x	4.0	1.5 2.5	1250 1250	17.5 22.5	14	1500	30	2000	x	x	x
32.0078P2000-UR	PV-ADBP4-S2-UR/6	x		5.8	4 6	1250 1250	39 45	12 10	1500 1500	35 50	2000	x	x	x
32.0079P2000-UR	PV-ADSP4-S2-UR/6		x	5.8	4	1250 1250	39 45	12 10	1500 1500	35 50	2000	x	x	x
32.0150P1700	PV-ADBP4-S2/10	х		6.5	10	1250	51				1700	х		
32.0151P1700	PV-ADSP4-S2/10		х	6.5	10	1250	51				1700	x		

Note:

For more detailed information concerning the suitable cable gland range, please consult MA275.



Assembly instructions MA275 www.staubli.com/electrical



Sealing caps page 49 Special socket wrench insert page 53 Unlocking tool page 54

Female and male panel receptacle MC4-Evo 2

Female and male panel receptacles as individual part (including insulating part)

PV-ADB4-EVO 2







PV-ADS4-EVO 2







Technical data

Connector system	MC4-Evo 2
Ambient temperature range	-40 °C+85 °C (TÜV/UL)
Upper limiting temperature	115 °C
Degree of protection	IP68 (1 m, 1 h)/IP65
Degree of protection, unmated	IP2X
Category	CAT III
Degree of pollution	3
Max. contact resistance of the connector	0.2 mΩ
Rated Impulse Voltage	16 kV
Contact system	MULTILAM
Type of connection	Crimping
Contact material	Copper, tin plated
Insulation material	PA
Locking system	Locking Type
Fire protection class	UL94:V-0
TÜV Rheinland certifications number	R 60127171
UL-File number	E343181

MC4-Evo 2 panel-receptacle connectors are the interface between the inverter or the distributor housing and string. Assembly directly via the threads or in the perforated plate with the plastic nut (contained in scope of delivery). Thanks to the D shape, the threaded connection is secured against turning. For 1500 DC V(IEC), 1500 DC V (UL) approved unobstructed. Degree of protection IP68 (1m/1h) guarantees highest connection safety. Fast and clean connection. Plug compatible with the original MC4 plug connector family. With preassembled flat seal

Order No.	Type	Socket	Plug	Width of crimp opening	IEC 62852		UL 6703			Approvals		
				b (mm)	mm²	DC V	А	AWG	DC V	А	ΤÜV	UR
32.0020P0001-UR	PV-ADB4-EVO 2/2,5-UR	x		4.0	2.5	1500	32	14	1500	30	x	x
32.0021P0001-UR	PV-ADS4-EVO 2/2,5-UR		x	4.0	2.5	1500	32				x	x
				5.8	4	1500	42	14	1500	30		x
32.0022P0001-UR	PV-ADB4-EVO 2/6-UR	x			6	1500	47				x	
								12 10	1500 1500	35 50		
32.0023P0001-UR	PV-ADS4-EVO 2/6-UR		x	5.8	4	1500	42					x
					6	1500	47				x	
								12	1500	35		
								10	1500	50		

Note:

For more detailed information concerning the suitable cable gland range, please consult MA285.



Assembly instructions MA285 www.staubli.com/electrical



Sealing caps page 49 Unlocking tool page 54

Female and male panel receptacle MC4-Evo 2

Contacts on carrier band (including insulating part)

PV-ADB4-EVO 2



PV-ADS4-EVO 2













Connector system	MC4-Evo 2					
Ambient temperature range	-40 °C+85 °C (TÜV/UL)					
Upper limiting temperature	115 °C					
Degree of protection	IP68 (1 m, 1 h)/IP65					
Degree of protection, unmated	IP2X					
Category	CAT III					
Degree of pollution	3					
Max. contact resistance of the connector	0.2 mΩ					
Rated Impulse Voltage	16 kV					
Contact system	MULTILAM					
Type of connection	Crimping					
Contact material	Copper, tin plated					
Insulation material	PA					
Locking system	Locking Type					
Fire protection class	UL94:V-0					
TÜV Rheinland certifications number	R 60127171					
UL-File number	E343181					
MC4-Evo 2 panel-receptacle connectors are the interface between the inverter or the distributor housing and string. Assembly directly via the threads or in the perforated plate with the plastic nut (contained in scope of delivery). Thanks to the D shape, the threaded connection is secured against turning. For 1500 DC V(IEC), 1500 DC V (UL) approved unobstructed. Degree of protection IP68 (1m/1h) guarantees highest connection safety. Fast and clean connection. Plug compatible with the original MC4 plug connector family. With preassembled flat seal

Order No.	Type	Socket	Plug	Width of crimp opening		IEC 62852			NL 6703		Contacts per reel	A second of	Approvais					
				b (mm)	mm²	DC V	А	AWG	DC V	А		ΤÜV	UR					
32.0020P2000-UR	PV-ADB4-EVO 2/2,5-UR	x		4.0	2.5	1500	32				2000	x	x					
							(= 0.0		14	1500	30							
32.0021P2000-UR	PV-ADS4-EVO 2/2,5-UR		х	4.0	2.5	1500	32		4500	00	2000	х	x					
						4500	10	14	1500	30								
					4	1500	42											
32.0022P2000-UR	PV-ADB4-EVO 2/6-UR	х							F	5.8	6	1500	47				2000	х
								12 1500 35	35	2000 /								
								10	1500	50								
					4	1500	42											
				5.0	6	1500	47				0000							
32.0023P2000-UR	32.0023P2000-UR PV-ADS4-EVO 2/6-UR		Х	5.8				12	1500	35	2000	Х	х					
								10	1500	50								

Note:

For more detailed information concerning the suitable cable gland range, please consult MA285.



Assembly instructions MA285 www.staubli.com/electrical



Sealing caps page 49 Unlocking tool page 54

Branch socket, branch plug MC4













Technical data

Connector system	MC4
Rated voltage	DC 1500 V (UL)
Rated current	50 A
Ambient temperature range	-40 °C+85 °C (UL)
Upper limiting temperature	105 °C
Degree of protection	IP67
Degree of protection, unmated	IP2X
Category	CAT III
Degree of pollution	2
Max. contact resistance of the connector	0.5 mΩ
Rated Impulse Voltage	12 kV
Contact system	MULTILAM
Contact material	Copper, tin plated
Insulation material	PC
Locking system	Locking Type
Fire protection class	UL94:V-0
UL-File number	E343181

For a safe and simple parallel or serial parallel connection of PV-modules. Pluggable with single-pole Stäubli PV-cable coupler MC4 and MC4-Evo 2.

Order No.	Туре	Designation	Approvals
			Я
32.0018	PV-AZB4	Branch socket MC4	х
32.0019	PV-AZS4	Branch plug MC4	x



Assembly instructions MA250 www.staubli.com/electrical



Sealing caps page 49 Unlocking tool page 54

CABLES PV Cable Flex-Sol-Evo-DX...



Technical data

Test voltage acc. to EN 50395-6	AC 7.5 kV/DC 15 kV
Ambient temperature range	-40 °C+90 °C
Upper limiting temperature	120 °C
Insulation resistance	>= 1000 MΩkm
Insulation, acccording to IEC 60332-1-2	Flame retardant
Inner insulation (white)	XLPE
Sheath insulation (black)	Polyolefin
Bending radius dynamic/static	> 5x OD, >4x OD mm
Resistant to	UV, Ozone, Hydrolysis
Resistance to tested according to IEC 60811-2-1	Acids, alcalis, oil
Sheath colour	Black
TÜV Rheinland certifications number UL-File number	R 50408868, R50359551 E470857

Halogen free cross-linked polyolefin double layers photovoltaic cables for use at the photovoltaic power systems.

Order No.	Type	Conductor cross	section	Conductor diameter	Outer diameter	Strand design	Conductor resistance / 20°C		IEC 62930		UL 4703		Approvals	
		mm²	AWG	mm	mm	n x Ø mm	mΩ	A	DC V	А	DC V	ΤÜV	UR	Ы
62.7434-91021	FLEX-SOL-EVO-DX 2,5	2.5	14	2	5.94	47 x 0.25	8.21	41	1500	41	2000	x	x	x
62.7435-91021	FLEX-SOL-EVO-DX 4,0	4	12	2.4	6.35	52 x 0.30	5.09	55	1500	55	2000	x	x	x
62.7436-91021	FLEX-SOL-EVO-DX 6,0	6	10	3	6.97	78 x 0.30	3.39	70	1500	70	2000	x	x	x
62.7437-91021	FLEX-SOL-EVO-DX 10,0	10	8	4.1	8.57	77 x 0.40	1.95	98	1500	98	2000	x	x	x

PV Cable Flex-Sol-Evo-TX...



Technical data

Test voltage acc. to EN 50395-6	AC 6.5 kV/DC 15 kV
Ambient temperature range	-40 °C+90 °C
Upper limiting temperature	120 °C
Insulation resistance	>= 1000 MΩkm
Insulation, acccording to IEC 60332-1-2	Flame retardant
Inner insulation (white)	XLPE
Sheath insulation (black)	Polyolefin
Bending radius dynamic/static	> 5x OD, >4x OD mm
Resistant to	UV, Ozone, Hydrolysis
Resistance to tested according to IEC 60811-2-1	Acids, alcalis, oil
Sheath colour	Black
TÜV Rheinland certifications number	R 50408868, R50359551

Halogen free cross-linked polyolefin double layers photovoltaic cables for use at the photovoltaic power systems.

Order No.	Type	Conductor cross section		Conductor diameter	Outer diameter	Strand design	Conductor resistance / 20°C		IEC 02330	Approvals
		mm²	AWG	mm	mm	n x Ø mm	mΩ	А	DC V	TÜV
62.7430-91021	FLEX-SOL-EVO-TX 2,5	2.5		2	5.0	47 x 0.25	8.21	41	1500	х
62.7431-91021	FLEX-SOL-EVO-TX 4,0	4		2.4	5.4	52 x 0.30	5.09	55	1500	х
62.7432-91021	FLEX-SOL-EVO-TX 6,0	6		3	6.0	78 x 0.30	3.39	70	1500	х
62.7433-91021	FLEX-SOL-EVO-TX 10,0	10		4.1	7.2	77 x 0.40	1.95	98	1500	x

IN-LINE-FUSES



PV-K/ILF.../6N...UL



PV-K/1500ILF.../6N...UL



Technical data	
Connector system	MC4
Degree of protection	IP68 (1 m, 1 h)/IP65
Test voltage	AC 6.6 kV (1 min)
Ambient temperature range	-40 °C+50 °C (UL)
Upper limiting temperature	105 °C
Max. contact resistance of the connector	0.25 mΩ
Contact material	Copper, tin plated
Insulation material	PC/PA
Fire protection class	UL94:V-0
UL-File number	E474445

The In-line-Fuse PV-K/ILF with a crimping connection guarantees a long-lasting, stable connection in comparison to conventional omega-style clips: Minimal energy loss, low heat generation. Robust housing, safety class IP68. Cable cross-section 10 AWG/ 6 mm². Other fuse ratings available upon request.

Order No.	Type	UL 9703	A	Lead length	Connector system	UR Approvals
55000127-0050UL	PV-K/ILF10/6N0050UL	1000	10	50	MC4	x
55000128-0050UL	PV-K/ILF15/6N0050UL	1000	15	50	MC4	х
55000129-0050UL	PV-K/ILF20/6N0050UL	1000	20	50	MC4	х
55000130-0050UL	PV-K/ILF30/6N0050UL	1000	30	50	MC4	х
55000189-0052UL	PV-K/1500ILF4/6N0052UL	1500	4	52	MC4	х
55000334-0055UL	PV-K/1500ILF5/6N0055UL	1500	5	55	MC4	х
55000254-0055UL	PV-K/1500ILF6/6N0055UL	1500	6	55	MC4	х
55000190-0055UL	PV-K/1500ILF10/6N0055UL	1500	10	55	MC4	х
55000191-0055UL	PV-K/1500ILF15/6N0055UL	1500	15	55	MC4	х
55000192-0055UL	PV-K/1500ILF20/6N0055UL	1500	20	55	MC4	х



Assembly instructions MA701 www.staubli.com/electrical

Adapter leads

Adapter test lead MC4

One end equipped with Stäubli PV connector, the other end with Ø 4 mm Stäubli safety plug for measuring instruments with Ø 4 mm safety sockets ensuring safe current and voltage measuring on PV-modules and systems.



Order No.	Туре	Socket	Plug	Connector system	Colour
32.1198-15021	PV-AMLB4/150	x		MC4	21
32.1198-15023	PV-AMLB4/150	x		MC4	23
32.1198-15029	PV-AMLB4/150	x		MC4	29
32.1199-15021	PV-AMLS4/150		x	MC4	21
32.1199-15022	PV-AMLS4/150		x	MC4	22

Connector system	MC4
Rated voltage	1000 V
Rated current	19 A
Category	CAT III
Degree of pollution	2
Lead cross section	1 mm ²
Lead length	150
Lead insulation	PVC



Test socket and plug MC4

Special construction with gold plated contacts for test and measurement to achieve higher mating cycles. Without locking system.

PV-KBT4II-P AU

PV-KST4II-P AU







Order No.	Туре	Socket	Plug	Connector system	MA Assembly instruction
32.0044	PV-KBT4II-P AU	х		MC4	MA260
32.0045	PV-KST4II-P AU		х	MC4	MA260

Technical data	
Connector system	MC4
Rated voltage	DC 1000 V (IEC)
Rated current	30 A
Degree of protection, unmated	IP2X
Category	CAT III
Degree of pollution	2
Max. contact resistance of the connector	0.25 mΩ
Contact material	Copper, gold plated
Lead cross section	2.5 mm ² ; 4 mm ² (12 AWG; 14 AWG)
Insulation material	PC/PA

Test plugs

Test plug MC4

This test plug is used to control the correct location of the MC4 contact in the insulation.

PV-PST





Order No.	Туре	Assembly instruction
32.6028	PV-PST	MA231, MA260, MA275

Test plug MC4-Evo 2

This test plug is used to control the correct location of the MC4-Evo 2 contact in the insulation.

PV-EVO-PST





Order No.	Туре	MA Assembly instruction
32.6073	PV-EVO-PST	MA273

Sealing caps

Sealing caps MC4, MC4-Evo 2 and MC4-Evo AC

Sealing caps for protective purpose of unplugged PV connectors.



Order No.	Туре	Suitable for socket side	Suitable for plug side	Material	Connector system	MA Assembly instruction
32.0716	PV-BVK4	х		TPE	MC4/MC4-Evo 2	MA258
32.0717	PV-SVK4		x	TPE	MC4/MC4-Evo 2	MA258
32.0748	PV-BVK-EVO AC	х		TPE	MC4-Evo AC	MA284
32.0749	PV-SVK-EVO AC		х	TPE	MC4-Evo AC	MA284

Assembly tools

Stripping pliers PV-AZM-...

Specially adapted for the Flex-Sol-Evo PV cable. For stripping small cable quantities. With length stop.



Order No.	Туре	Designation	Pliers cross sections	Assembly instruction
			mm²	
32.6027-156	PV-AZM-156	Stripping pliers incl. built-in stripping blades	1.5; 2.5; 4; 6	MA231, MA260, MA267
32.6027-410	PV-AZM-410	Stripping pliers incl. built-in stripping blades	4; 6; 10	MA231, MA267
32.6057-156	PV-M-AZM-156	Stripping blades set	1.5; 2.5; 4; 6	MA231, MA260, MA267
32.6057-410	PV-M-AZM-410	Stripping blades set	4; 6; 10	MA231, MA267

Crimping pliers for industrial use PV-CZ...

These tools are to be used for the assembly of UL- and TÜV-approved products. These are suited for the processing of high num-

bers of pieces and can be adjusted to the product to be processed with the help of changeable locators and crimp inserts.

PV-CZM...



Order No.	Туре	Designation	Pliers cros	ss sections	Connector system	Crimping pliers type	MA
			mm²	AWG			Assembly instruction
32.6020-16100A	PV-CZM-16100A		2.5; 4; 6	14; 12; 10	MC4 AU	For closed crimp contacts (O-Crimp)	MA260
32.6020-18100	PV-CZM-18100		2.5; 4	14; 12	MC4	For open crimp contacts (B-Crimp)	MA251
32.6020-19100	PV-CZM-19100		2.5; 4; 6	14; 12; 10	MC4	For open crimp contacts (B-Crimp)	MA251
32.6020-20100	PV-CZM-20100	Crimping	4; 10		MC4	For open crimp contacts (B-Crimp)	MA251
32.6020-21100	PV-CZM-21100	pliers incl.	6; 10		MC4	For open crimp contacts (B-Crimp)	MA251
32.6020-22100	PV-CZM-22100	Locator and		12; 10; 8	MC4	mixed	MA251
32.6020-23100	PV-CZM-23100	crimping die		14; 12; 10; 8	MC4	For closed crimp contacts (O-Crimp)	MA251
32.6020-40100	PV-CZM-40100		2.5; 4	14; 12	MC4-Evo 2	For open crimp contacts (B-Crimp)	MA251
32.6020-41100	PV-CZM-41100		2.5; 4; 6	14; 12; 10	MC4-Evo 2	For open crimp contacts (B-Crimp)	MA251
32.6020-42100	PV-CZM-42100		4; 10	12; 8	MC4-Evo 2	For open crimp contacts (B-Crimp)	MA251
32.6021-16100	PV-ES-CZM-16100		2.5; 4; 6	14; 12; 10	MC4	For open crimp contacts (B-Crimp)	MA260
32.6021-18100	PV-ES-CZM-18100		2.5; 4	14; 12	MC4	For closed crimp contacts (O-Crimp)	MA251
32.6021-19100	PV-ES-CZM-19100		2.5; 4; 6	14; 12; 10	MC4	For open crimp contacts (B-Crimp)	MA251
32.6021-20100	PV-ES-CZM-20100		4; 10		MC4	For open crimp contacts (B-Crimp)	MA251
32.6021-21100	PV-ES-CZM-21100	Crimping die	6; 10		MC4	For open crimp contacts (B-Crimp)	MA251
32.6021-22100	PV-ES-CZM-22100	Chimping die		12; 10; 8	MC4	mixed	MA251
32.6021-23100	PV-ES-CZM-23100			14; 12; 10; 8	MC4	For closed crimp contacts (O-Crimp)	MA251
32.6021-40100	PV-ES-CZM 40100		2.5; 4	14; 12	MC4-Evo 2	mixed	MA251
32.6021-41100	PV-ES-CZM 41100		2.5; 4; 6	14; 12; 10	MC4-Evo 2	For open crimp contacts (B-Crimp)	MA251
32.6021-42100	PV-ES-CZM 42100		4; 10	12; 8	MC4-Evo 2	For open crimp contacts (B-Crimp)	MA251
32.6040	PV-LOC		2.5; 4; 6; 10	14; 12; 10	MC4	For open crimp contacts (B-Crimp)	MA251
32.6055	PV-LOC-B	Locator		12; 10; 8	MC4	mixed	MA251
32.6056	PV-LOC-C	Locator	2.5; 4; 6; 10	14; 12; 10	MC4-Evo 2	For open crimp contacts (B-Crimp)	MA251
32.6074	PV-LOC-D			14; 12; 10; 8	MC4	For closed crimp contacts (O-Crimp)	MA251

Crimping pliers for private use PV-CZM-BS

Suitable for the assembly of products approved by TÜV in small amounts. Complete

tool for the assembly of the original MC4.

PV-CZM-BS



Order No.	Туре	Designation	Pliers cross sections		Connector system	Assembly instruction
			mm²	AWG		
32.6025	PV-CZM-BS	Crimping pliers, complete	2.5; 4; 6		MC4	MA289

Socket wrench insert

Stäubli recommends these socket wrench inserts for a simple and safe assembly of the panel receptacles.

PV-WZ-AD/GWD





PV-SSE-AD4







Order No.	Туре	Connector system	MA Assembly instruction
32.6006	PV-WZ-AD/GWD	MC4	MA231, MA260, MA275
32.6026	PV-SSE-AD4	MC4	MA231

Open-end spanner and unlocking tool MC4, MC4-Evo 2 and MC4-Evo AC

To tighten and unscrew the cable gland and to open the locking device of the connection.



To pre-tighten the cable gland nut

PV-MS-MC4-EVO 2



PV-MS-PLS



PV-MS-EVO AC



Order No.	Туре	Designation	Connector system	Assembly instruction
32.6024	PV-MS	Open-end spanner set (2 pcs.), plastic	MC4	MA231, MA260, MA275
32.6058	PV-MS-PLS	Open-end spanner set (2 pcs.), metal	MC4/MC4-Evo 2	MA273
32.6066	PV-MS-MC4-Evo 2	Unlocking tool, plastic	MC4-Evo 2	MA270
32.6075	PV-MS-EVO AC	Unlocking tool, plastic	MC4-Evo AC	MA284

General information

Users wishing to employ products listed in the catalogue for applications we have not considered are themselves responsible for making certain that the products comply with standards other than those stated.

Technical information

Crimped terminations

For termination of the conductors to the crimping sleeves of the PV plug connectors we recommend using the stated crimping tools. For UL certified products only the tools mentioned can be used for self-assembly according to the assembly instructions. The crimping sleeves are designed for highly flexible conductors of the stated cross-section ranges. The use of flexible conductors is possible. It is advantageous to use tinned conductors.

Connecting cables

To ensure that the cable outlets of the PV plug connectors are sufficiently watertight, connecting cables of the specified diameter ranges for the insulating casings must be used.

Laying conditions

When laying the PV leads, avoid having the connecting cable resting on a sharp edge at the exit from the PV connector. We recommend observing the minimum bending radius of the connecting cables.

Mating cycles

The maximum of the PV connectors is 100 plugging cycles.

Rated current

Maximum continuous electric current as specified by the manufacturer.

Max. system voltage

Is the maximum voltage for which the components of the PV plug connector system may be used and are rated in accordance with IEC 60664-1.

Contact resistance

is the resistance at the point of contact between two contact surfaces.

Test voltage

Is the voltage at which the new components of the PV plug connector system are tested under defined conditions without breakdown or arcing.

Unplugging under load

PV plug connections must not be unplugged while under load.

Protection against weather

Sealing caps must be used to protect unplugged PV-connectors from moisture and dirt.

Further technical data on leads

Smallest Permissible Bend Radii

VDE 0298, part 3, stipulates minimum permissible bend radii of leads. In the following table, the minimum bend radii are shown for fixed and mobile flexible leads.

Bend radi

Rated voltage	> 600 V	
Fixed	6 d	
Mobile	10 d	

d = Outside diameter of lead

Why tinned multistrand copperwires?

If bright-soft copper stranded wires are exposed to temperatures > 90°C, this can result in discoloration of the copper and an impairment of its soldering properties. Reactions between the copper and the insulating material may also occur which have a deleterious effect on the mechanical properties of the flexible leads.

Resistance of conductor at 20°C for class 5 Cu conductors

The table shows the conductor resistance for fine-stranded copper wires with bare individual strands at 20°C inrelation to the nominal cross-section according to IEC/EN 60228.

Nominal cross section	Conductor resistance
mm ²	Ω/km
1.5	13.3
2.5	7.98
4.0	4.95
6.0	3.30
10	1.91

Table mm²/AWG

The nominal cross-section of our multistrand wires is stated in sq. mm. The following chart gives an indication of their comparability with corresponding AWG values.¹⁾



 The chart is based on values for strandedwires given in UL 758 "UL Standard for Safety for Appliance Wiring Material".

56 Photovoltaic main catalog

Page

45

45 12, 16

12, 16

22, 26

22, 26

22, 26

23, 27

22, 26

22, 26

23, 27

Index Sorted by type

	Туре	Page	Туре	Page	Туре
	FLEX-SOL-EVO-DX 2,5	41	PV-CZM-23100	51	PV-K/ILF20/6N0050UL
	FLEX-SOL-EVO-DX 4,0	41	PV-CZM-40100	51	PV-K/ILF30/6N0050UL
	FLEX-SOL-EVO-DX 6,0	41	PV-CZM-41100	51	PV-KST4/2,5II-UR
	FLEX-SOL-EVO-DX 10,0	41	PV-CZM-42100	51	PV-KST4/2,5I-UR
	FLEX-SOL-EVO-TX 2,5	43	PV-CZM-BS	52	PV-KST4/2,5X-UR
	FLEX-SOL-EVO-TX 4,0	43	PV-ES-CZM-16100	51	PV-KST4/5II-UR
	FLEX-SOL-EVO-TX 6,0	43	PV-ES-CZM-18100	51	PV-KST4/5I-UR
	FLEX-SOL-EVO-TX 10,0	43	PV-ES-CZM-19100	51	PV-KST4/5X-UR
	MC-K1,5Y3/PV-AC1-BI/-/100	29	PV-ES-CZM-20100	51	PV-KST4/6II-UR
	MC-K1,5Y3/PV-AC1-SI/-/100	29	PV-ES-CZM-21100	51	PV-KST4/6I-UR
	MC-K1,5Z3/PV-AC1-BII/-/100	29	PV-ES-CZM-22100	51	PV-KST4/6X-UR
	MC-K1,5Z3/PV-AC1-SII/-/100	29	PV-ES-CZM-23100	51	PV-KST4/8II-UR
	MC-K2,5Y3/PV-AC1-BII/-/100	29	PV-ES-CZM 40100	51	PV-KST4/10II
	MC-K2,5Y3/PV-AC1-SII/-/100	29	PV-ES-CZM 41100	51	PV-KST4-EVO 2/2,5II-UR
	MC-K2,5Z3/PV-AC1-BII/-/100	29	PV-ES-CZM 42100	51	PV-KST4-EVO 2/2,5I-UR
	MC-K2,5Z3/PV-AC1-SII/-/100	29	PV-EVO-PST	48	PV-KST4-EVO 2/2,5X-UR
	MC-K4Y3/PV-AC1-BIII/-/100	29	PV-K/1500ILF4/6N0052UL	45	PV-KST4-EVO 2/6II-UR
	MC-K4Y3/PV-AC1-SIII/-/100	29	PV-K/1500ILF5/6N0055UL	45	PV-KST4-EVO 2/6I-UR
	MC-K4Z3/PV-AC1-BIII/-/100	29	PV-K/1500ILF6/6N0055UL	45	PV-KST4-EVO 2/6X-UR
	MC-K4Z3/PV-AC1-SIII/-/100	29	PV-K/1500ILF10/6N0055UL	45	PV-KST4-EVO 2/10II-UR
	PV-ADB4-EVO 2/2,5-UR	35, 37	PV-K/1500ILF15/6N0055UL	45	PV-KST4-EVO 2/10X-UR
	PV-ADB4-EVO 2/6-UR	35, 37	PV-K/1500ILF20/6N0055UL	45	PV-KST4II-P AU
	PV-ADBP4-S2/10	31, 33	PV-KBT4/2,5II-UR	12, 16	PV-LOC
	PV-ADBP4-S2-UR/2.5	31, 33	PV-KBT4/2,5I-UR	12, 16	PV-LOC-B
	PV-ADBP4-S2-UR/6	31, 33	PV-KBT4/2,5X-UR	12, 16	PV-LOC-C
	PV-ADS4-EVO 2/2,5-UR	35, 37	PV-KBT4/5II-UR	19	PV-LOC-D
	PV-ADS4-EVO 2/6-UR	35, 37	PV-KBT4/5I-UR	19	PV-M-AZM-156
	PV-ADSP4-S2/10	31, 33	PV-KBT4/5X-UR	19	PV-M-AZM-410
	PV-ADSP4-S2-UR/2,5	31, 33	PV-KBT4/6II-UR	12, 16	PV-MS
	PV-ADSP4-S2-UR/6	31, 33	PV-KBT4/6I-UR	12, 16	PV-MS-EVO AC
	PV-AMLB4/150	46	PV-KBT4/6X-UR	12, 16	PV-MS-MC4-Evo 2
	PV-AMLS4/150	46	PV-KBT4/8II-UR	19	PV-MS-PLS
	PV-AZB4	39	PV-KBT4/10II	13, 17	PV-PST
	PV-AZM-156	50	PV-KBT4-EVO 2/2,5II-UR	22, 26	PV-SSE-AD4
	PV-AZM-410	50	PV-KBT4-EVO 2/2,5I-UR	22, 26	PV-SVK4
	PV-AZS4	39	PV-KBT4-EVO 2/2,5X-UR	22, 26	PV-SVK-EVO AC
	PV-BVK4	49	PV-KBT4-EVO 2/6II-UR	23, 27	PV-WZ-AD/GWD
	PV-BVK-EVO AC	49	PV-KBT4-EVO 2/6I-UR	22, 26	
	PV-CZM-16100A	51	PV-KBT4-EVO 2/6X-UR	22, 26	
	PV-CZM-18100	51	PV-KBT4-EVO 2/10II-UR	23, 27	
	PV-CZM-19100	51	PV-KBT4-EVO 2/10X-UR	23, 27	
	PV-CZM-20100	51	PV-KBT4II-P AU	47	
	PV-CZM-21100	51	PV-K/ILF10/6N0050UL	45	
j	PV-CZM-22100	51	PV-K/ILF15/6N0050UL	45	

Index Sorted by order no.

Order No.	Page	Order No.	Page	Order No.	Page
32.0010P0001-UR	12	32.0082P0001-UR	22	32.0143P0001-UR	12
32.0010P2000-UR	16	32.0082P2000-UR	26	32.0143P2000-UR	16
32.0011P0001-UR	12	32.0083P0001-UR	22	32.0150P0001	31
32.0011P2000-UR	16	32.0083P2000-UR	26	32.0150P1700	33
32.0012P0001-UR	12	32.0084P0001-UR	22	32.0151P0001	31
32.0012P2000-UR	16	32.0084P2000-UR	26	32.0151P1700	33
32.0013P0001-UR	12	32.0085P0001-UR	22	32.0716	49
32.0013P2000-UR	16	32.0085P2000-UR	26	32.0717	49
32.0014P0001-UR	12	32.0086P0001-UR	22	32.0748	49
32.0014P2000-UR	16	32.0086P2000-UR	26	32.0749	49
32.0015P0001-UR	12	32.0087P0001-UR	22	32.0792-UR	19
32.0015P2000-UR	16	32.0087P2000-UR	26	32.0793-UR	19
32.0016P0001-UR	12	32.0088P0001-UR	23	32.1198-15021	46
32.0016P2000-UR	16	32.0088P2000-UR	27	32.1198-15023	46
32.0017P0001-UR	13	32.0089P0001-UR	23	32.1198-15029	46
32.0017P2000-UR	17	32.0089P2000-UR	27	32.1199-15021	46
32.0018	39	32.0092P0001-UR	23	32.1199-15022	46
32.0019	39	32.0092P1700-UR	27	32.1208-10021	29
32.0020P0001-UR	35	32.0093P0001-UR	23	32.1209-10021	29
32.0020P2000-UR	37	32.0093P1700-UR	27	32.1210-10021	29
32.0021P0001-UR	35	32.0094-UR	19	32.1211-10021	29
32.0021P2000-UR	37	32.0095-UR	19	32.1212-10021	29
32.0022P0001-UR	35	32.0096-UR	19	32.1213-10021	29
32.0022P2000-UR	37	32.0097-UR	19	32.1214-10021	29
32.0023P0001-UR	35	32.0098P0001-UR	22	32.1215-10021	29
32.0023P2000-UR	37	32.0098P2000-UR	26	32.1216-10021	29
32.0034P0001	13	32.0099P0001-UR	22	32.1217-10021	29
32.0034P1700	17	32.0099P2000-UR	26	32.1218-10021	29
32.0035P0001	13	32.0102P0001-UR	23	32.1219-10021	29
32.0035P1700	17	32.0102P1700-UR	27	32.6006	53
32.0044	47	32.0103P0001-UR	23	32.6020-16100A	51
32.0045	47	32.0103P1700-UR	27	32.6020-18100	51
32.0076P0001-UR	31	32.0124P0001-UR	22	32.6020-19100	51
32.0076P2000-UR	33	32.0124P2000-UR	26	32.6020-20100	51
32.0077P0001-UR	31	32.0125P0001-UR	22	32.6020-21100	51
32.0077P2000-UR	33	32.0125P2000-UR	26	32.6020-22100	51
32.0078P0001-UR	31	32.0140P0001-UR	12	32.6020-23100	51
32.0078P2000-UR	33	32.0140P2000-UR	16	32.6020-40100	51
32.0079P0001-UR	31	32.0141P0001-UR	12	32.6020-41100	51
32.0079P2000-UR	33	32.0141P2000-UR	16	32.6020-42100	51
32.0080-UR	19	32.0142P0001-UR	12	32.6021-16100	51
32.0081-UR	19	32.0142P2000-UR	16	32.6021-18100	51

Order No.	Page
32.6021-19100	51
32.6021-20100	51
32.6021-21100	51
32.6021-22100	51
32.6021-23100	51
32.6021-40100	51
32.6021-41100	51
32.6021-42100	51
32.6024	54
32.6025	52
32.6026	53
32.6027-156	50
32.6027-410	50
32.6028	48
32.6040	51
32.6055	51

Order No.	Page
32.6056	51
32.6057-156	50
32.6057-410	50
32.6058	54
32.6066	54
32.6073	48
32.6074	51
32.6075	54
62.7430-91021	43
62.7431-91021	43
62.7432-91021	43
62.7433-91021	43
62.7434-91021	41
62.7435-91021	41
62.7436-91021	41
62.7437-91021	41

Order No.	Page
55000127-0050UL	45
55000128-0050UL	45
55000129-0050UL	45
55000130-0050UL	45
55000189-0052UL	45
55000190-0055UL	45
55000191-0055UL	45
55000192-0055UL	45
55000254-0055UL	45
55000334-0055UL	45



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